REJECTION UNDER 35 U.S.C. §102:

Rejection of claims 1, 2, 31, 44, 45, and 47

In the Office Action at page 2, the Examiner rejects claims 1, 2, 31, 44, 45, and 47 under 35 U.S.C. §102(a) in view of the Admitted Prior Art on pages 1-3 and FIGs. 1 and 2 of the instant application. This rejection is respectfully traversed and reconsideration is requested.

On page 5 of the Office Action, the Examiner clarifies that the Admitted Prior Art does disclose forming a plurality of fluid jetting apparatuses since it is inherent in the electrical manufacturing arts to manufacture more than one fluid jetting apparatus. As noted by the Examiner in the Advisory Action, the Admitted Prior Art discloses a piece-by-piece manufacturing technique.

In contrast, claim 1 recites that multiple fluid jetting apparatuses are formed from a common wafer. As such, it is respectfully submitted that the Admitted Prior Art does not disclose a method of "adhering a membrane to the formed nozzle part and a heat driving part to position the heat driving part, the membrane and the nozzle part in order to form the fluid jetting apparatuses in the shape of a continuous wafer to be split into separate fluid jetting apparatuses" as recited in claim 1.

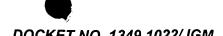
Similarly, it is respectfully submitted that the Admitted Prior Art does not disclose "adhering the membrane to a heat driving part, to form the fluid jetting apparatuses as a continuous wafer to be separated into individual fluid jetting apparatuses" as recited in claim 31; and "adhering the membrane to a heat driving part to form fluid jetting apparatuses to form a continuous piece with each fluid jetting apparatus having one of the nozzles" as recited in claim 45.

In addition, claim 44 recites that the wafer is split to separate the fluid jetting apparatuses. In contrast, the Admitted Prior Art discloses splitting the nozzle plates 32 after the nozzles 34 are formed, and then completing the fluid jetting apparatus piece-by-piece. As such, it is respectfully submitted that the Admitted Prior Art does not disclose "splitting the wafer type fluid jetting apparatus into separate fluid jetting apparatuses" as recited in claim 44, and similarly recited in claim 47.

Claim 2 is deemed patentable due at least to its depending from claim 1.

Rejection of claims 17, 19, and 40

In the Office Action at page 3, the Examiner rejects claims 17, 19, and 40 under 35 U.S.C. §102(b) in view of <u>Leban</u> (U.S. Patent No. 5,229,785). The rejection is respectfully traversed and reconsideration is requested.



On page 5 of the Office Action, the Examiner clarifies that Leban does disclose forming a plurality of fluid jetting apparatuses since it is inherent in the electrical manufacturing arts to manufacture more than one fluid jetting apparatus. As noted by the Examiner in the Advisory Action, Leban discloses a piece-by-piece manufacturing technique.

In contrast, claim 17 recites that the formed and adhered nozzle part, membrane, and heat driving part form multiple fluid jetting apparatuses. Specifically, claim 17 recites a process of forming a single nozzle part, adhering the nozzle part to a single membrane, and adhering the membrane to a single heat driving element to form the multiple fluid jetting apparatuses. As such, it is respectfully submitted that Leban does not disclose or suggest "adhering the membrane to a heat driving part to form the fluid jetting apparatuses as a continuous piece to be split into separate fluid jetting apparatuses" as recited in claim 17.

In addition, on page 4 of the Office Action, the Examiner asserts that the act of removing the nozzle plate from the wafer acts to split the fluid jetting apparatus into multiple fluid jetting apparatuses. However, it is noted that FIG. 1H, in which the substrate 10 is removed, does not show that the printhead has been split. Further, Leban discloses that the substrate 10 is removed "leaving intact the print engine shown in FIG. 1H." (Col. 6, lines 10-20 of Leban) There is no disclosure that the printhead is split to form multiple printheads since the printhead shown in FIG. 1H is shown as being ready for mounting, and not requiring any additional processing, such as splitting, to form the printheads. (Col. 6, lines 18-20 of Leban)

In contrast, claim 40 recites that the adhered nozzle part, membrane, and heat driving part are split to form separate fluid jetting apparatuses. Therefore, it is respectfully submitted that Leban does not disclose "splitting the adhered nozzle part, membrane, and heat driving part into separate fluid jetting apparatuses" as recited in claim 40.

Claim 19 is deemed patentable due at least to its depending from claim 17.

REJECTION UNDER 35 U.S.C. §103:

Rejection of claims 17, 19, and 40

In the Office Action at page 3, the Examiner rejects claims 17, 19, and 40 under 35 U.S.C. §103 in view of Leban and the Examiner's taking Official Notice that the use of silicon wafers is well known in the electrical manufacturing arts. The rejection is respectfully traversed and reconsideration is requested.

Even assuming arguendo that the Examiner's taking Official Notice is correct, since the Examiner's taking Official Notice does not cure the above noted defect of Leban as applied to claims 17, 19, and 40 as discussed above, it is respectfully submitted that the combination of

<u>Leban</u> and the Official Notice does not disclose or suggest the invention recited in claims 17, 19, and 40.

Rejection of claims 17, 23, 27, 30, 40, and 42

In the Office Action at page 4, the Examiner rejects claims 17, 23, 27, 30, 40, and 42 under 35 U.S.C. §103 in view of <u>Leban</u> and <u>Pan</u> (U.S. Patent No. 4,894,664). The rejection is respectfully traversed and reconsideration is requested.

On page 5 of the Office Action, the Examiner clarifies that <u>Pan</u> and <u>Leban</u> disclose forming a plurality of fluid jetting apparatuses since it is inherent in the electrical manufacturing arts to manufacture more than one fluid jetting apparatus. As noted above, the Examiner noted in the Advisory Action that the prior art discloses manufacturing fluid jetting apparatuses pieceby-piece.

In contrast, claim 17 recites that the formed and adhered nozzle part, membrane, and heat driving part form multiple fluid jetting apparatuses. Since <u>Leban</u> does not disclose forming multiple fluid jetting apparatuses using the single nozzle part, membrane, and heat driving element as discussed above, it is respectfully submitted that the combination of <u>Leban</u> and <u>Pan</u> does not disclose or suggest "adhering the membrane to a heat driving part to form the fluid jetting apparatuses as a continuous piece to be split into separate fluid jetting apparatuses" as recited in claim 17.

Similarly, it is respectfully submitted that the combination of <u>Leban</u> and <u>Pan</u> does not disclose or suggest "adhering the nozzle part to the membrane, and the membrane to the heat driving part to form the fluid jetting apparatuses as a continuous piece to be separated into individual fluid jetting apparatuses" as recited in claim 27.

In addition, on page 4 of the Office Action, the Examiner asserts that the act of removing the first dielectric wafer acts to split the fluid jetting apparatus into multiple fluid jetting apparatuses. However, it is noted that <u>Pan</u> does not disclose such a process, and instead discloses that the process results in the formation of individual monolithic printheads 20, such as that shown in FIG. 3. Further, <u>Leban</u> similarly does not disclose that the printhead is split to form multiple printheads since the printhead shown in FIG. 1H is shown as being ready for mounting, and not requiring any additional processing, such as splitting, to form the printheads. (Col. 6, lines 18-20 of <u>Leban</u>)

In contrast, claim 40 recites that the adhered nozzle part, membrane, and heat driving part are split to form separate fluid jetting apparatuses. Therefore, it is respectfully submitted that the combination of <u>Pan</u> and <u>Leban</u> does not disclose "splitting the adhered nozzle part, membrane, and heat driving part into separate fluid jetting apparatuses" as recited in claim 40,

SERIAL NO. 09/426,644

DOCKET NO. 1349.1022/JGM

and similarly recited in claim 42.

Claims 23, 30 are deemed patentable due at least to their depending from corresponding claims 17 and 27.

STATUS OF CLAIMS NOT REJECTED IN OFFICE ACTION:

On page 6 of the Office Action, the Examiner states that claims 13-16, 21, and 24 are allowed, and that claims 14-16 have been rejoined with allowed generic claim 13.

ATTACHMENT:

Attached hereto is a "Version With Markings to Show Changes Made," comprising a marked-up version of changes made to the Claims by the current amendment.

CONCLUSION:

In accordance with the foregoing, it is respectfully submitted that all outstanding objections and rejections have been overcome and/or rendered moot. And further, that all pending claims patentably distinguish over the prior art. Thus, there being no further outstanding objections or rejections, the application is submitted as being in condition for allowance which action is earnestly solicited.

If the Examiner has any remaining issues to be addressed, it is believed that prosecution can be expedited and possibly concluded by the Examiner contacting the undersigned attorney for a telephone interview to discuss any such remaining issues.

If there are any additional fees associated with the filing of this Amendment, please charge the same to our Deposit Account No. 19-3935.

Respectfully submitted,

STAAS & HALSEY LLP

James G. McEwen Registration No. 41,983

700 Eleventh Street, N.W.

Suite 500

Washington, D.C. 20001 Telephone: (202) 434-1500 Facsimile: (202) 434-1501

Date: 0 T. 17, 2001

VERSION WITH MARKING TO SHOW CHANGES MADE

IN THE CLAIMS

Please **AMEND** claims 1, 17, 27, 31, and 45, as follows. The remaining claims are reprinted, as a convenience to the Examiner, as they presently stand before the U.S. Patent and Trademark Office.

1. (ONCE AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses at once, comprising:

forming a nozźle part by a spinning process; and

[then] adhering a membrane to the <u>formed</u> nozzle part and a heat driving part to position the heat driving part, the membrane and the nozzle part in order to form the fluid jetting apparatuses in the shape of a <u>continuous</u> wafer to be split into separate fluid jetting <u>apparatuses</u>.

2. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 1, further comprising:

forming electrodes and heating elements on a first substrate of wafer; forming driving fluid barriers on the electrodes and the heating elements; and forming driving fluid chambers in the driving fluid barriers, to form the heat driving part.

3-12 (PREVIOUSLY CANCELED)

13. (NOT AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses, comprising:

forming electrodes and heat elements on a first substrate of silicon wafer, forming driving fluid barriers on the electrodes and heat elements, and driving fluid chambers in the driving fluid barriers, to form a heat driving part;

forming a polyimide coating layer on a second substrate of silicon wafer, forming an adhesive polyimide coating layer on the polyimide coating layer, attaching a first reinforcing ring to the adhesive polyimide coating layer, and separating the polyimide coating layer from the second substrate after attaching the first reinforcing ring on the adhesive polyimide coating layer, to form a membrane:

attaching a second reinforcing ring beneath a third substrate of silicon wafer by the

spinning process, forming a nozzle plate on an opposite side of the third substrate from that of the second reinforcing ring, forming jetting fluid barriers on the nozzle plate, forming jetting fluid chambers in the jetting fluid barriers, and forming nozzles in the nozzle part;

adhering the polyimide coating layer of the membrane to the jetting fluid barriers, and separating the second reinforcing ring and the third substrate of silicon wafer, from the nozzle plate; and

adhering the adhesive polyimide coating layer of the membrane to the driving fluid barriers of the heat driving part.

- 14. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 13, wherein the forming of the polyimide coating layer on the second substrate and the forming of the adhesive polyimide coating layer on the polyimide coating layer are accomplished by the spinning process.
- 15. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 13, wherein the forming of the nozzles in the nozzle plate is accomplished by using a laser beam from a treating apparatus.
- 16. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 13, wherein the forming of the nozzles in the nozzle plate is accomplished by a process of reactive ion etching.
- 17. (TWICE AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses at once, comprising:

forming a nozzle part on a silicon wafer by a spinning process;

adhering the nozzle part with the silicon wafer to a membrane;

removing the silicon wafer from the nozzle part; and

adhering the membrane to a heat driving part to form the fluid jetting apparatuses <u>as a continuous piece to be split into separate fluid jetting apparatuses</u>.

18. (CANCELED)

19. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 17, wherein the forming of the nozzle part comprises:

P

forming a nozzle plate on a first substrate by the spinning process; forming jetting fluid barriers on the nozzle plate by the spinning process; forming a first reinforcing element on the first substrate; forming jetting fluid chambers in the jetting fluid barriers; and forming nozzles in the nozzle plate.

20. (PREVIOUSLY CANCELED)

21. (AS ONCE AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses at once, comprising:

forming a nozzle part on silicon wafer by a spinning process, the forming the nozzle part comprising:

forming jetting fluid barriers on the nozzle plate by the spinning process; forming a first reinforcing element on the first substrate; forming jetting fluid chambers in the jetting fluid barriers; and forming nozzles in the nozzle plate;

forming a membrane, the forming the membrane comprising

forming a polyimide coating layer on a second substrate of silicon wafer; forming an adhesive polyimide coating layer on the polyimide coating layer; forming a second reinforcing element on the adhesive polyimide coating layer;

and

separating the polyimide coating layer from the second substrate after forming the second reinforcing element on the adhesive polyimide coating layer;

adhering the nozzle part with the silicon wafer to the membrane; removing the silicon wafer from the nozzle part; and adhering the membrane to a heat driving part.

22. (PREVIOUSLY CANCELED)

23. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 17,

forming the heat driving part, comprising

forming electrodes and heat elements on a substrate of silicon wafer; forming driving fluid barriers on the electrodes and the heat driving elements; and

forming driving fluid chambers in the driving fluid barriers.

24. (NOT AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 21,

forming the heat driving part, comprising

forming electrodes and heat elements on a third substrate of silicon wafer; forming driving fluid barriers on the electrodes and the heat driving elements; and forming driving fluid chambers in the driving fluid barriers.

25-26. (PREVIOUSLY CANCELED)

27. (TWICE AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses, comprising:

forming a nozzle part on a first substrate of silicon wafer by a spinning process; forming a membrane on a second substrate of silicon wafer by the spinning process; forming a heat driving part by forming electrodes and heat elements on a third substrate of silicon wafer; and

adhering the nozzle part to the membrane, and the membrane to the heat driving part to form the fluid jetting apparatuses as a continuous piece to be separated into individual fluid jetting apparatuses.

28-29. (PREVIOUSLY CANCELED)

30. (AS ONCE AMENDED) The process of manufacturing a plurality of fluid jetting apparatuses as claimed in claim 27, wherein:

the forming of the electrodes on the third substrate is performed by a lithography process or a wet etching process; and

the forming of the heat elements on the third substrate is performed by the lithography process, the spinning process or a lift-off process.

31. (ONCE AMENDED) A process of manufacturing a plurality of fluid jetting apparatuses, comprising:

adhering a nozzle part to a membrane as a wafer type; and adhering the membrane to a heat driving part, to form the fluid jetting apparatuses as a



continuous wafer [type] to be separated into individual fluid jetting apparatuses.

- 32-37 (PREVIOUSLY CANCELED).
- 38. (NOT AMENDED) The process of claim 1, further comprising splitting the fluid jetting apparatus in the form of the wafer into separate fluid jetting apparatuses.
 - 39. (CANCELED)
- 40. (NOT AMENDED) The process of claim 17, further comprising splitting the adhered nozzle part, membrane, and heat driving part into separate fluid jetting apparatuses.
 - 41 (CANCELED)
- 42. (NOT AMENDED) The process of claim 27, further comprising splitting the adhered nozzle part, membrane, and heat driving part into separate fluid jetting apparatuses.
 - 43. (CANCELED)
- 44. (NOT AMENDED) The process of claim 31, further comprising splitting the wafer type fluid jetting apparatus into separate fluid jetting apparatuses.
- 45. (ONCE AMENDED) A process of forming fluid jetting apparatuses, comprising: adhering a nozzle part having nozzles to a membrane; and adhering the membrane to a heat driving part to form fluid jetting apparatuses to form a continuous piece[,] with each fluid jetting apparatus having one of the nozzles.
 - 46. (CANCELED)
- 47. (NOT AMENDED) The process of claim 45, further comprising splitting the adhered membrane, nozzle part, and heat driving part into separate fluid jetting apparatuses.